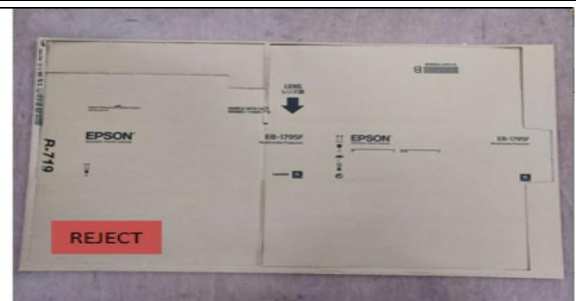


INVESTIGATION REPORT FOR INVERTED CUT OF 514471900 CARTON BOX

DIRECT CAUSE METHOD (PROCESS)	<p>W1: Inverted cut occurred due to wrong facing of raw materials</p> <p>W2: There was an adjustment in the machine set-up(reversing of blade due to alignment of raw materials)</p>
INDIRECT CAUSE METHOD (PROCESS)	<p>W1: During running the original operator(feeder) do the advance set-up in the machine 2, while the other operator(support) to replace him.</p> <p>W2: After setting up the machine 2, the support operator replace the original operator(feeder) without proper endorsement about the changes(reverse of blade)</p>



PRODUCTION ACTION PLAN

Immediate Action: To twist the whole RM during feeding
> Reorientation to Diecut operators



MINUTES OF THE MEETING																							
Date	Time	Location																					
2023-07-11	14:00	Production IE																					
ATTENDEES: <table border="1"> <thead> <tr> <th>Name</th> <th>Dept</th> <th>Sign</th> </tr> </thead> <tbody> <tr> <td>Diego Aguirre</td> <td>Proc</td> <td>[Signature]</td> </tr> <tr> <td>Liliana Velasco</td> <td>Proc</td> <td>[Signature]</td> </tr> <tr> <td>Diego Aguirre</td> <td>Proc</td> <td>[Signature]</td> </tr> <tr> <td>Diego Aguirre</td> <td>Proc</td> <td>[Signature]</td> </tr> <tr> <td>Diego Aguirre</td> <td>Proc</td> <td>[Signature]</td> </tr> <tr> <td>Diego Aguirre</td> <td>Proc</td> <td>[Signature]</td> </tr> </tbody> </table>			Name	Dept	Sign	Diego Aguirre	Proc	[Signature]	Liliana Velasco	Proc	[Signature]	Diego Aguirre	Proc	[Signature]	Diego Aguirre	Proc	[Signature]	Diego Aguirre	Proc	[Signature]	Diego Aguirre	Proc	[Signature]
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AGENDA: <p>1. Review the situation of the project.</p> <p>2. Review the situation of the project.</p> <p>3. Review the situation of the project.</p>																							
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Prepared by:

PRODUCTION IE

Reviewed by:

Noemi Cepeda
PRODUCTION SUPERVISOR

- >Can hold the process when there is problem in printing.
- >The blade used have to two orientation in diecut (can be reversed depends on the alignment of RM)
- >Follow the gripper side based on the drawing
- >To check the blade for the proper orientation in the diecut setting